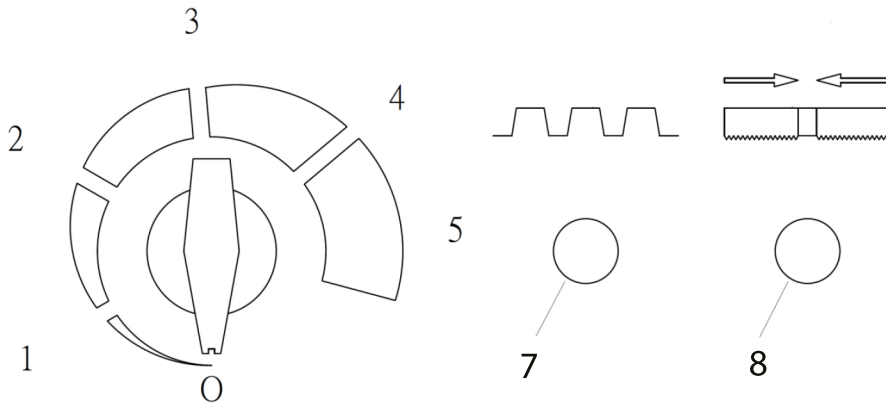


Blade Welding Guide



| ITEM | BLADE WELDING PRESSURE ADJUSTMENT |
|------|--|
| 1 | Section 0-1 for blade width of 3-6mm |
| 2 | Section 1-2 for blade width of 6-8mm |
| 3 | Section 2-3 for blade width of 8-10mm |
| 4 | Section 3-4 for blade width of 13-16mm |
| 5 | Section 4-5 for blade width of 16-20mm |
| 7 | Temper Button |
| 8 | Welding Button |